



**Khalil JRADI**



**Denis PELLION**



# Multi-pixel Geiger mode imager for medical application.

**K. JRADI<sup>1</sup>, D. PELLION<sup>1</sup>, D. GINHAC<sup>1</sup>**

**<sup>1</sup> Laboratoire d'Electronique, Informatique et Image, CNRS UMR 6306**

**Objective : Geiger APD design, process manufacturing and characterization.**

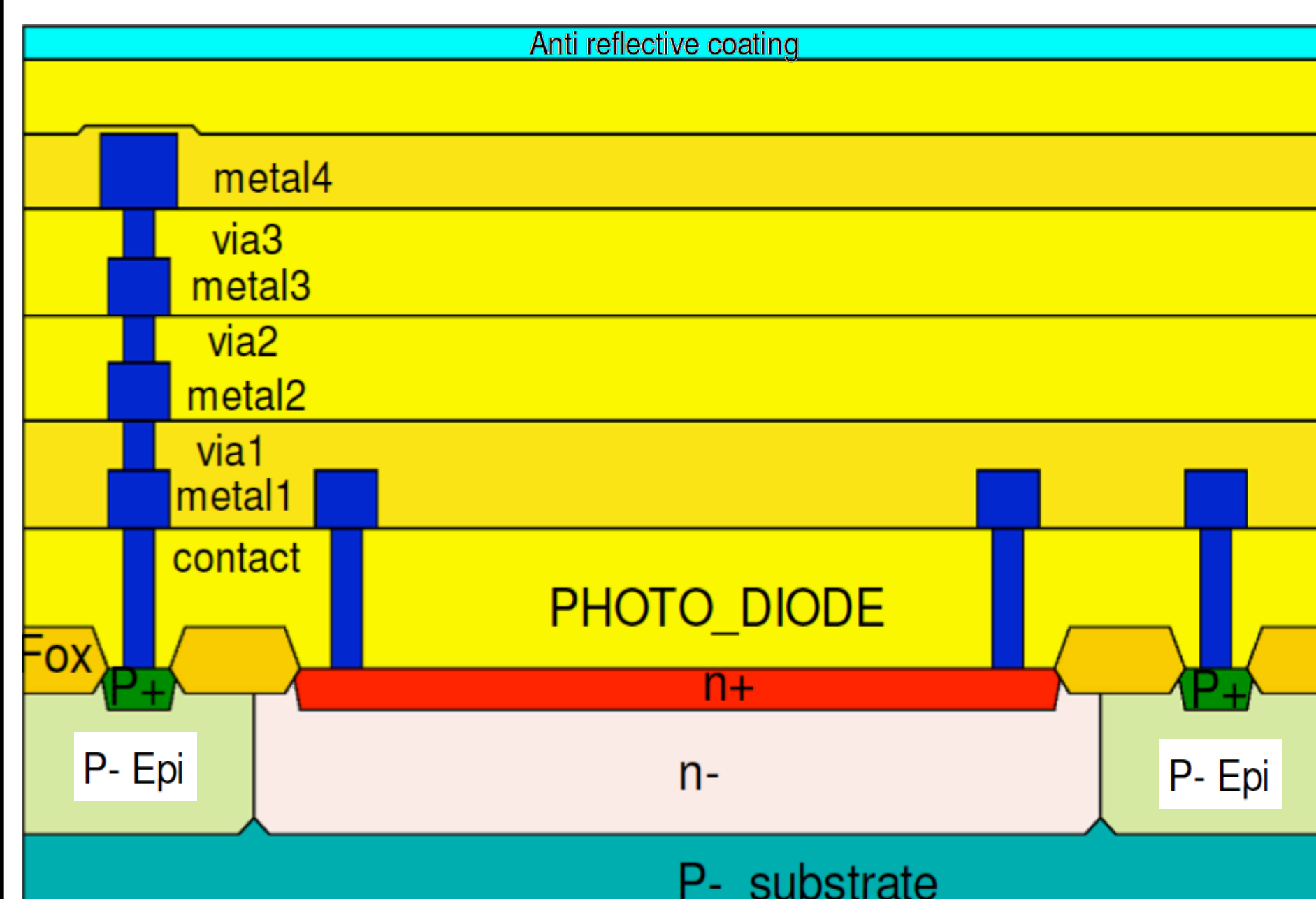
- performances
- future advances

- 1) Use of Geiger-APD as a new device for detection of low light flux instead of PM detectors thanks to the various advantages that benefited the Geiger devices on PM devices i.e. : low cost, high integration and imaging, high QE...
- 2) We propose to use Geiger-APD camera for applications based on detection of low light flux, such as cell biology, dermatology, astrophysics and many other applications.
- 3) Thus, we are working on a 32x32 APD detector (1024 pixels) including detectors and processor based on CMOS standard technology which will be subcontracting by CMP (Grenoble) and manufacturing by AMS (Austria Microsystem).

**Key words:**

Avalanche photodiode. Geiger mode. Electrical simulations, VHDL language.  
Design of clean room process. CADENCE.  
Acquisition system FPGA, VHDL, Xilinx, USB, labview.

## Technological constraints of Geiger mode and the structure selected (CMOS 0,35 opto).

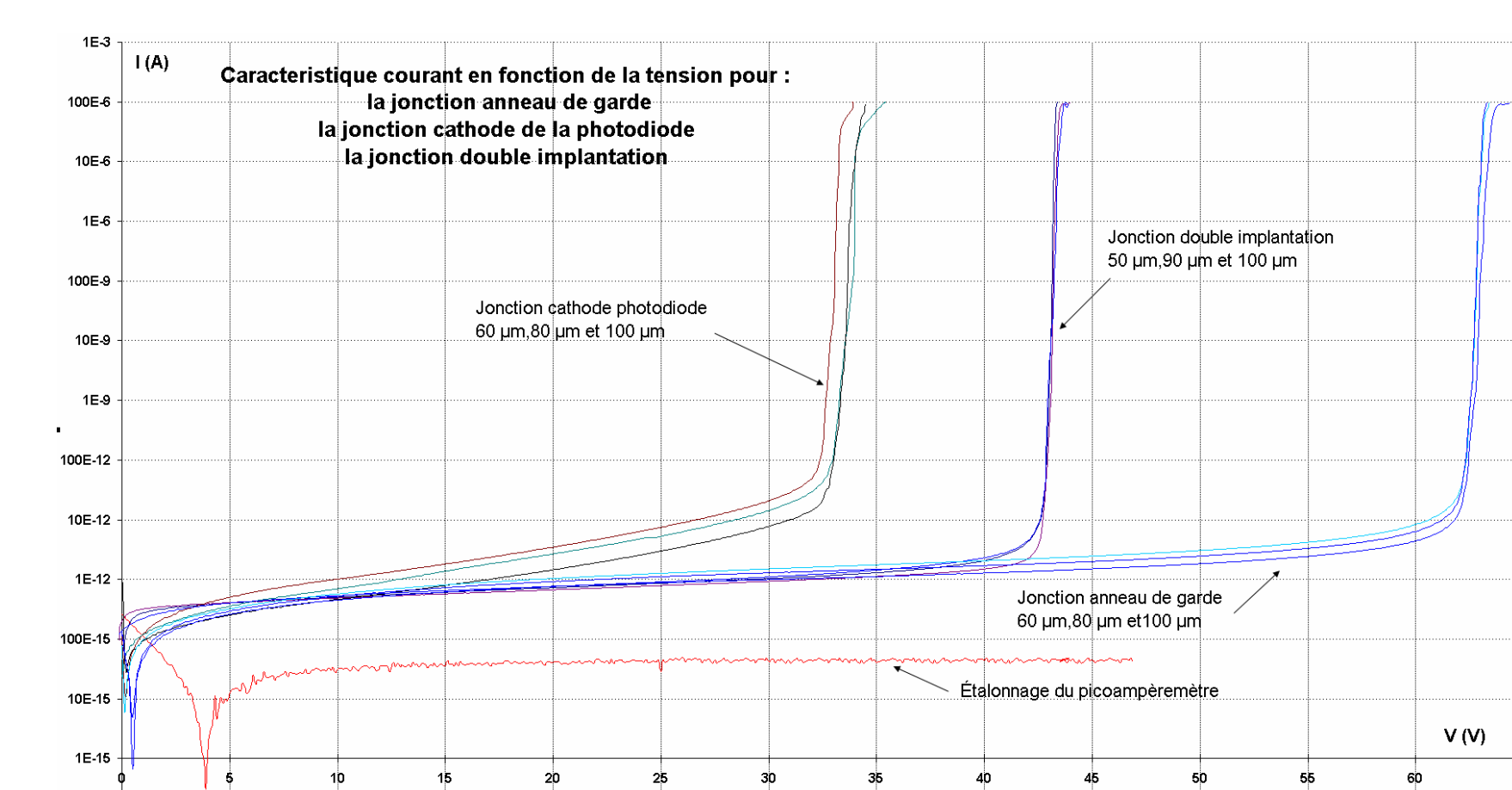


The CMOS Opto process option provides enhanced optical sensitivity for embedded photodiodes and high density CMOS camera products.

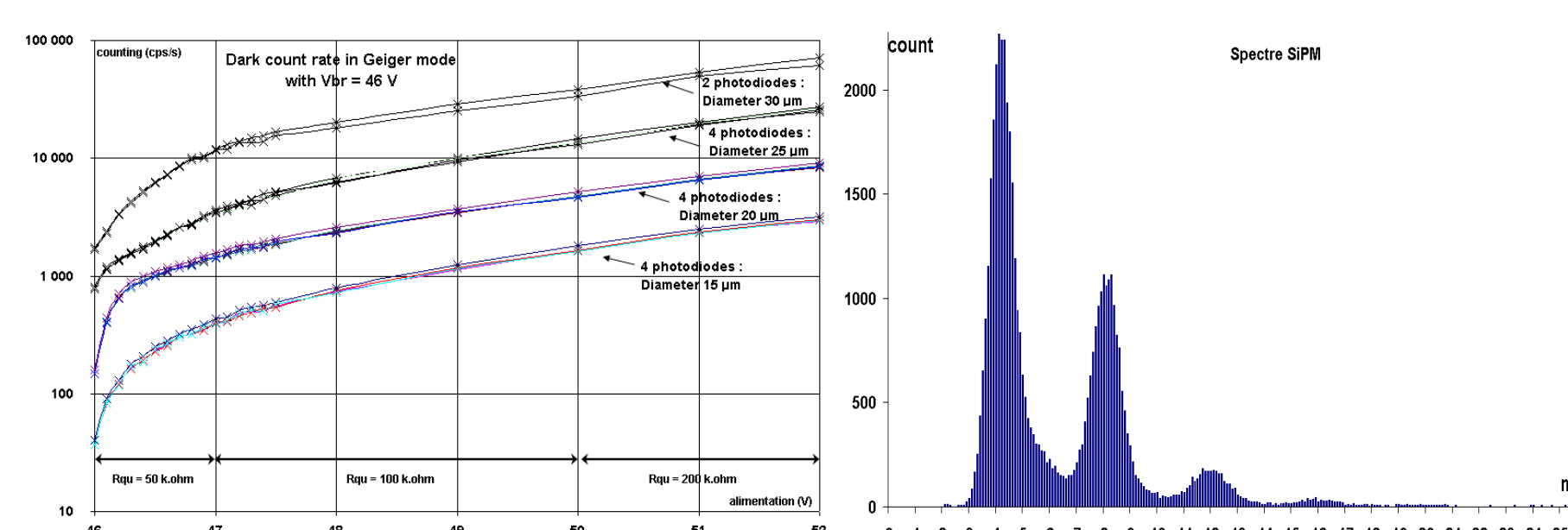
- High sensitivity low dark current 0,35 micron CMOS Opto process
- Low cost – only 1 additional process step (Inorganic ARC Layer)
- Customer-specific wavelength optimized ARC layer based on electrical and optical simulations possible
- 14micron EPI substrate (20micron EPI substrate optional)
- All features of advanced mixed signal 0.35 micron CMOS available:
  - 3 to 4 metal layers
  - Poly Insulator Poly and Metal Insulator Metal Caps
  - 3.3V/5V Digital Logic

## Characteristics of Geiger-APD technology

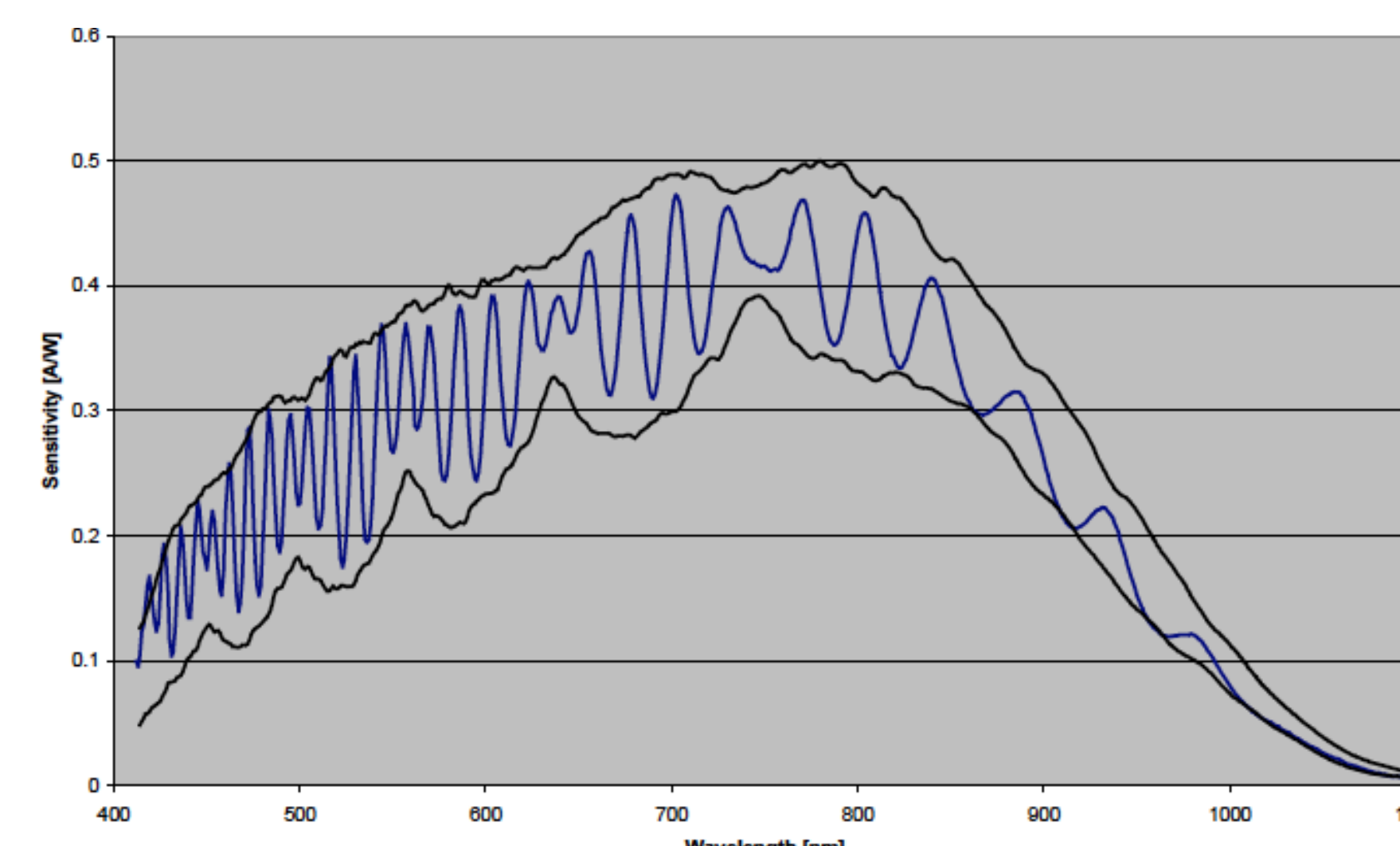
### 1) Breakdown voltage $V_{br}$ :



### 2) Thermal noise for a photodiode and SiPM:

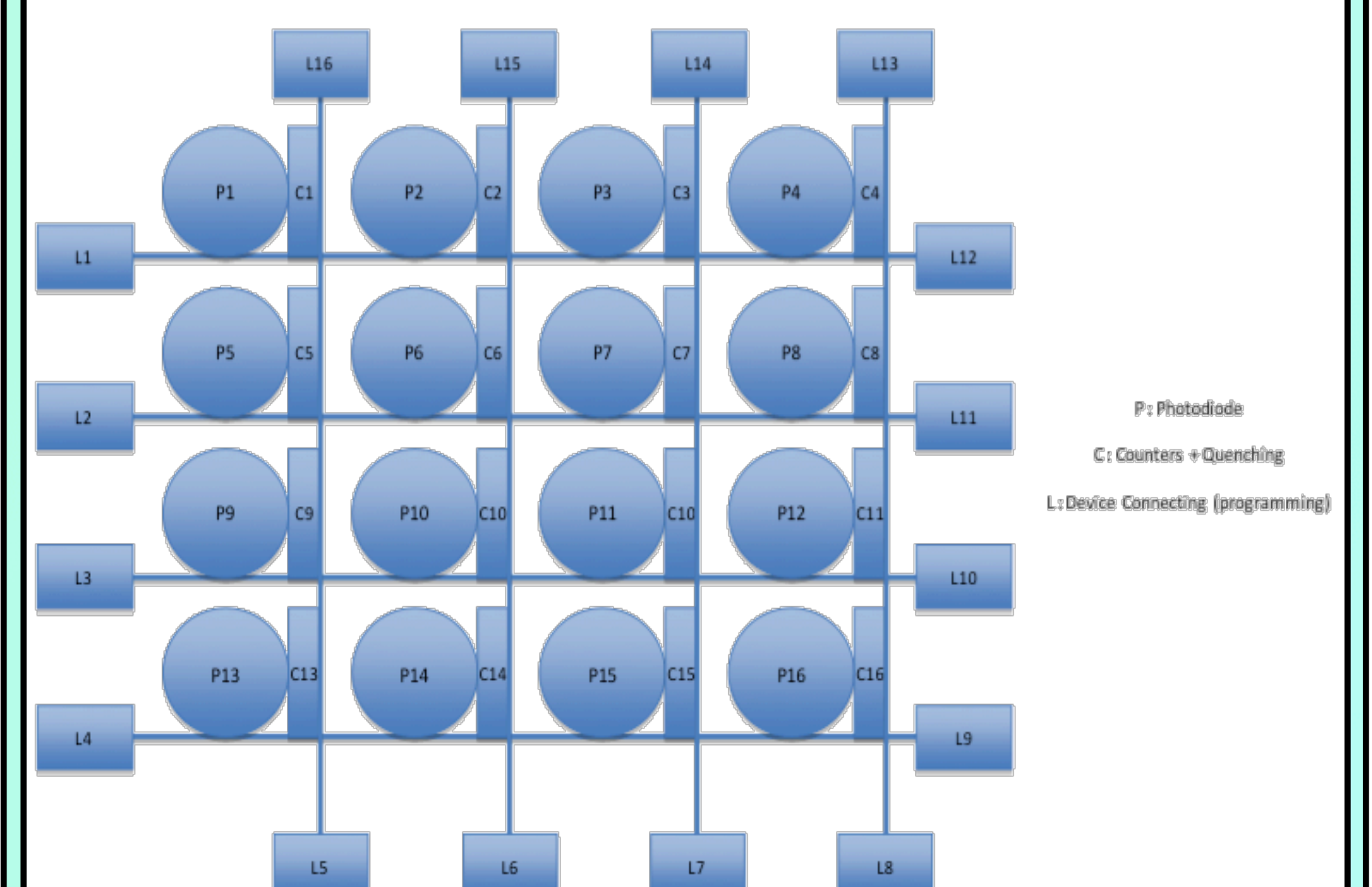


### 3) Responsivity Curve of Photodiode:

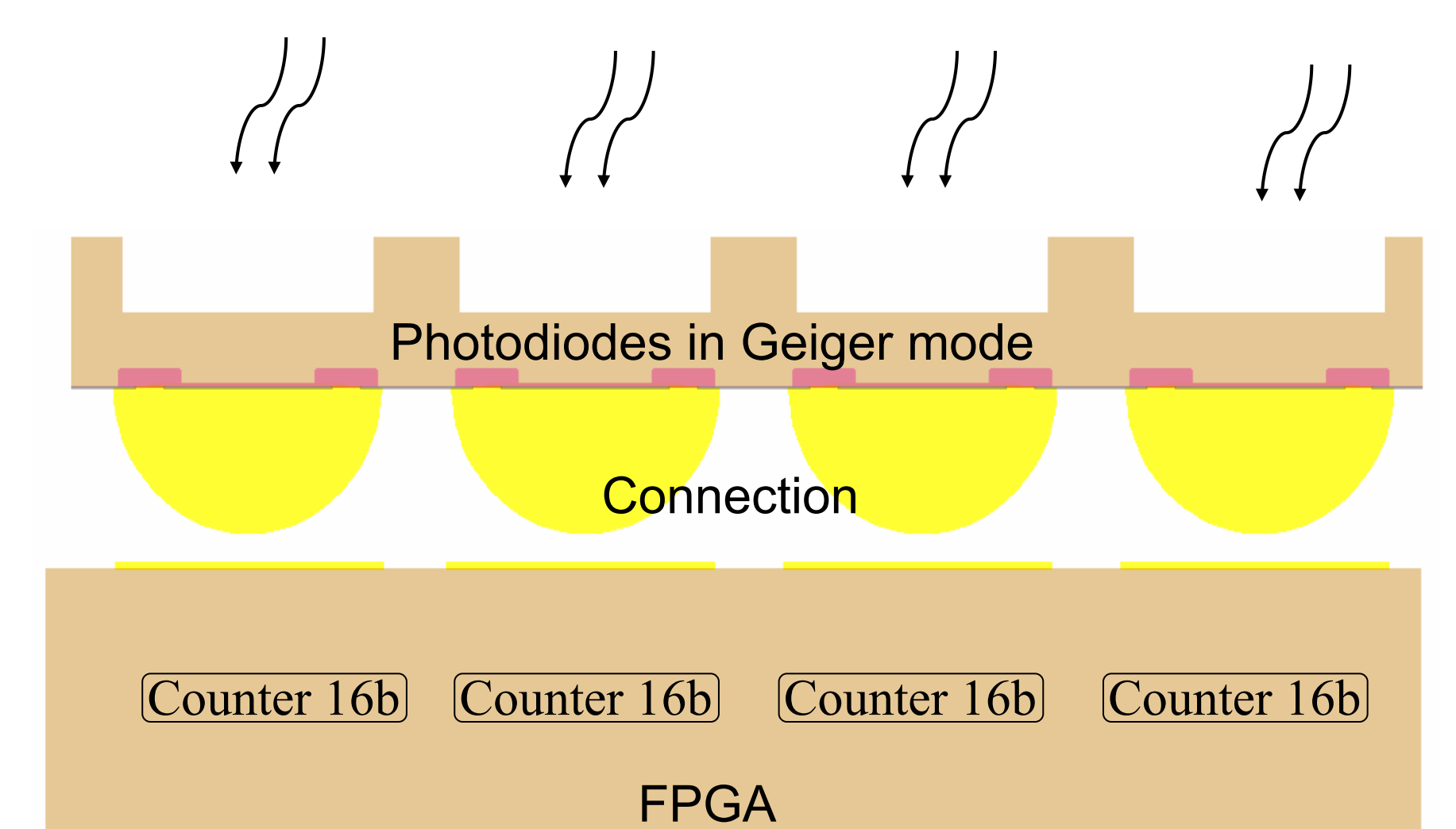


## Future Geiger Imaging

### 1) Imaging 32x32 photodiodes using CMOS 0,35 opto standard technology.



### 2) Imaging using 3D technology.



## Conclusion :

The design of photodiodes technology is in progress today. We are preparing layouts for submission of a process very soon and characterizing step is planned after reception of samples.

Characteristics of our photodiodes are foreseen to be:

- Breakdown voltage : **18,0V ( $\pm$  0,1V)**
- Thermal noise: **<100 Hz (of thermal events)**
  - for 10  $\mu$ m diameter for 0,5V over bias
  - <10 Hz**
  - for 5  $\mu$ m diameter for 0,5V over bias

## Work program :

Expected Quantum Efficiency : **70% with  $\lambda \in [ 500 ; 800 ]$  nm.**  
Expected Sensitivity : **single photon.**

## Perspectives :

- 1) Kilo pixel imaging
- 2) Mega pixel imaging.

A way of possible research is volume integration of the detector and the FPGA, with access to all pixels.